

ALT R230 Membrane Waterproofing Specification (planters box applications)



Technical Data Sheet

PART 1 GENERAL	
System:	New cold liquid-applied reinforced waterproofing membrane integrally colored, and all other ancillary work including but not limited to installation of insulation, protection board, penetration flashings, sealants and metal work as specified.
Weather Restrictions:	Do not apply membrane during or with the threat of inclement weather. Application of cold liquid-applied reinforced membrane may proceed while air temperature is between 32° F (0° C) and 95° F (35° C) for ALT primers & finish or 23° F (-5° C) and 95° F (35° C) for ALT R230 membrane, providing the substrate is a minimum of 5 degrees above the dew point temperature, clean and dry.
Warranty:	Manufacturer's Warranty: Provide manufacturer's standard flashing warranty under provisions of this section.

PART 2 PRODUCTS	
Waterproofing Membrane:	Cold liquid-applied membrane with non-woven reinforcing fabric, for a finished dry film membrane thickness of .080 inch nominal per ply; integral color finish as selected by owner from manufacturer's standard palette of colors; conforming to ASTM C 836. Subject to compliance with requirements, provide ALT R230 resin for use in an adhered membrane waterproofing system.
Accessories:	Proprietary resin primers, additives, surfacing topcoats, and accessory products as required or recommended by the Membrane Manufacturer.
Protection Board:	Acceptable pre-engineered drainage composite, 1/8" to 1/4" (3.2 to 6.4 mm) asphalt hardboard or approved XEPS insulation as required or recommended by the Membrane Manufacturer. Insulation installed as a protection layer shall be minimum 1" thick closed-cell extruded expanded polystyrene (XEPS) board meeting ASTM C578, Types IV, VI or VII physical properties with natural skin surfaces; with minimum compressive strength of 40 psi, nominal 1.8 pcf density, maximum water absorption of <0.1% per ASTM C272; using non-HCFC hydrocarbon blowing agents.
Drainage Course:	Aggregate fill, clean, washed, dry density of not less than 95 pounds per cubic foot, crushed stone or crushed gravel with an angular particle size not less than 1/8 inch or more than 3/4 inch conforming to ASTM D 448.
Filter Fabric:	Lightweight water-resistant polyester fiber mats or polypropylene- polyethylene, non-woven, non-biodegradable landscape fabric mats.
Soil/Topsoil:	Topsoil fill material with plant nutrients, organic matter (humus), and acid/alkaline balance (pH) as required. The soil should also be free of stones, sand, silt, weed seeds, and debris. For rooftop planters provide soil with approximately 75-80% inorganic (i.e., expanded slate or crushed clay) to 20-25% organic (humus + topsoil) to provide essential drainage and soil air capacity, and sufficient organic nutrients for the shallow-rooted plants.

PART 3 EXECUTION	
Preparation:	<p>All substrates must be free from gross irregularities, loose, unsound or foreign material such as dirt, ice, snow, water, grease, oil, release agents, lacquers, or any other condition that would be detrimental to adhesion of the primer and/or resin to the substrate. Some surfaces may require scarifying, sandblasting or grinding to achieve a suitable substrate.</p> <p>Substrate shall have maximum moisture content of six (6) percent or 75% relative humidity, and be prepared as required to provide adhesion of the membrane to substrate with minimum bond strength of 116 psi (0.8 N/mm²) for waterproofing applications. Determinations of bond strength and moisture content shall be performed periodically by the Contractor throughout the course of work.</p>

<p>Primer:</p>	<p>Prime all substrates as recommended or required by Membrane Manufacturer. Primer is required on asphalt, concrete, wood and metals. For other substrates, contact the Membrane Manufacturer for recommendations.</p> <p>Asphalt/Concrete/Wood: Apply two component ALT Primer with a lambswool roller. Minimum consumption*: 0.037 kg/ft² (0.4 kg/m²) Cure Time: Minimum of 45 minutes.</p> <p><u>Metal:</u> Apply single-component ALT Metal Primer with a lambswool roller. Minimum consumption: 0.016 - 0.02 kg/ft² (0.17 – 0.2 kg/m²) Minimum Cure Times: 1-hour minimum @ 86° F (30° C) 2-hours minimum @ 68° F (20° C) 3-hours minimum @ 50° F (10° C) 4-hours minimum @ 38° F (3° C)</p> <p><i>*Note: Consumption and yield of primer will vary depending upon smoothness and absorbency of the substrate.</i></p>
<p>Flashing:</p>	<p>Apply an even base layer of ALT R230 Thixo resin, work ALT Fleece reinforcement into the wet resin saturating from the bottom up removing trapped air using a lambswool roller. Apply supplemental ALT R230 resin directly over the fleece as required to complete saturation and allow to cure until solid.</p> <p>Base Coat: Minimum consumption of 0.21 kg/ft² (2.3 kg/m²) Top Coat: Minimum consumption of 0.09 kg/ft² (1.0 kg/m²)</p> <p>Laps/Seams: Maintain a minimum 2-inch (5 cm) overlap at all side laps of adjacent fleece rows and 4-inch (10 cm) overlaps at butt laps, tie-ins and flashings (reinforcing and resin).</p> <p>Curing: ALT R230 membrane is rainproof after approximately 30-minutes, and can be walked-on or top coated with aesthetic and/or skid resistant surface topcoat in approximately 45-minutes.</p>
<p>Waterproofing Membrane:</p>	<p>Apply an even base layer of ALT R230 resin, work ALT Fleece reinforcement into the wet resin saturating from the bottom up removing trapped air using a lambswool roller. Apply supplemental ALT R230 resin directly over the fleece as required to complete saturation and allow to cure until solid.</p> <p>Base Coat: Minimum consumption of 0.21 kg/ft² (2.3 kg/m²) Top Coat: Minimum consumption of 0.09 kg/ft² (1.0 kg/m²)</p> <p>Laps/Seams: Maintain a minimum 2-inch (5 cm) overlap at all side laps of adjacent fleece rows and 4-inch (10 cm) overlaps at butt laps, tie-ins and flashings (reinforcing and resin).</p> <p>Curing: ALT R230 membrane is rainproof after approximately 30-minutes, and can be walked-on or top coated with aesthetic and/or skid resistant surface topcoat in approximately 45-minutes.</p>
<p>Water Testing:</p>	<p>Prior to backfilling, flood test all horizontal applications with a minimum 2” (51 mm) head of water for 24 hours. Water test all vertical applications with a continuous stream of water spray for 24 hours. Mark any leaks and repair when the membrane is dry. Mark any leaks and repair when the membrane is dry. Before flood testing, be sure the structure will withstand the dead load of the water. For well-sloped decks, segment the flood test to avoid deep water near drains.</p> <p>Conduct the flood test after completing the ALT R230 waterproofing application. Immediately after the flood test and all necessary repairs are made, install overburden to protect membrane from damage by other trades.</p>

<p>Protection Board:</p>	<p>Protect waterproofing membrane to avoid damage from other trades' application of construction materials and backfill. Place protection layer immediately upon curing of ALT R230 membrane. Drainage composite or protection boards may be installed the same day the membrane is applied or immediately after a 24-hour flood test.</p> <p>Horizontal applications: Use a drainage composite, or 1/8" to 1/4" (3.2 to 6.4 mm) asphaltic hardboard. When reinforced concrete slabs are placed over the membrane, use drainage composite or 1/4" (6.4 mm) hardboard. Where required, adhered protection board to ALT R230 waterproofing membrane using ALT R290 Paste or approved adhesive.</p> <p>Vertical applications: Use drainage composite, 1" (25.4 mm) expanded polystyrene or 1/4" (6.4 mm) extruded polystyrene that has a minimum compressive strength of 10 lb./in² (69 kN/m²). If 1/4" (6.4 mm) extruded polystyrene protection board is used, backfill should not contain sharp rock or aggregate over 2" (51 mm) in diameter. Drainage composite or polystyrene protection board may be adhered to ALT R230 waterproofing membrane as required using ALT R290 Paste or an approved adhesive.</p>
<p>Drainage Course Placement:</p>	<p>Install aggregate fill drainage course at depths required. Use care during backfill operation to avoid damage to waterproofing membrane, protection board and drainage system. Follow generally accepted practice for backfill and compaction. Backfill should be added in 6" – 12" (152 – 305 mm) lifts, and should be placed as soon as possible after installation of the waterproofing membrane and protection layer.</p>
<p>Filter Fabric Placement:</p>	<p>Install filter fabric between the aggregate drainage course and topsoil planting material to hold the soil in place and still prevent small soil particles, such as plant debris and much, from entering and clogging the drainage layer below. Careful placement is required with overlaps of at least 8 inches (20 cm) wide along vertical edges up to the plant material layer, and should be finished with a strip of self-adhesive.</p>
<p>Soil/Topsoil Placement:</p>	<p>Install topsoil planting material at depths required. Use care during backfill operation to avoid damage to waterproofing membrane, protection board and drainage system. Follow generally accepted practice for backfill and compaction. Backfill should be added in 6" – 12" (152 – 305 mm) lifts, and should be placed as soon as possible after installation of the waterproofing membrane and protection layer.</p>
<p>Protection:</p>	<p>Upon completion of new work (including all associated work), institute appropriate procedures for surveillance and protection of finished work during remainder of construction period. Protect all areas where membrane has been installed.</p>

DISCLAIMER

NO WARRANTY, EXPRESS OR IMPLIED, IS MADE IN THIS DOCUMENT. THE PRODUCT IS NOT CLAIMED TO BE MERCHANTABILITY OR FIT FOR ANY PARTICULAR PURPOSE. User and certified ALT Global applicators determine suitability only. See individual ALT Global product data sheets, SDS sheets, guide specifications and details for complete information regarding the suitability, application and handling of ALT Global products.