

# ALT RS291 Textured Finish



## Product Data Sheet

### Description

**ALT RS291 Textured Finish** is a high performance two-component, rapid-curing, flexible, methacrylate resin with integrally mixed aggregate.

### Product Use

**ALT RS291 Textured Finish** is a non-reinforced deck coating and surfacing material used on qualifying roofs, cantilever balconies, walkways and traffic areas.

### Colors

ALT RS291 Textured Finish is supplied in a variety of standard colors including RAL1001 Beige, RAL7031 Blue Grey, RAL7032 pebble grey, RAL7043 Traffic Grey, RAL8004 Terracotta, RAL9017 Traffic Black, and RAL9010 White. Other standard and non-standard colors are available on request.

### Packaging

ALT RS291 Textured Finish is supplied in 15-kg re-sealable drums with locking rings.

### Coverage Rates (0.8 to 1.8 kg/m<sup>2</sup> approximate)

Light duty (pedestrian only):      – 0.8 kg/m<sup>2</sup>  
Medium duty:                            0.8 – 1.2 kg/m<sup>2</sup>  
Standard Duty:                         1.2 – 1.8 kg/m<sup>2</sup>

Gross yield/15-kg unit: +/-202 ft<sup>2</sup> (18.8 m<sup>2</sup>) @ 0.8 kg/m<sup>2</sup>  
Gross yield/15-kg unit: +/-135 ft<sup>2</sup> (12.5 m<sup>2</sup>) @ 1.2 kg/m<sup>2</sup>  
Gross yield/15-kg unit: +/- 90 ft<sup>2</sup> ( 8.3 m<sup>2</sup>) @ 1.8 kg/m<sup>2</sup>

See recommendations for specific applications. Yields will vary depending upon the intended use, substrate roughness, void content and depth of application.

### Storage

Always store in cool and dry location. Do not store in direct sunlight or in temperatures below 32°F(0°C) or above 77°F(25°C). Approximate shelf life is 12-months when left sealed, unmixed and with proper storage.

### Application Conditions

The product can be applied at substrate and ambient temperatures between 37°F (3°C) and 95°F (35°C).

### Mixing & Catalyzing

Thoroughly mix the entire drum of resin for 2-3 minutes before each use, and prior to portioning off resin into a second container if batch mixing. Catalyze only the amount of material that can be used within 15 minutes. Add pre-measured catalyst to the resin component, stir for 2-minutes using a slow-speed mechanical agitator, ensuring to mix material at bottom and sides of container. Ideally, change material into second clean and dry bucket, and thoroughly mix resin-mortar for 1-minute additional before apply to substrate. The amount of catalyst added is based on the weight of the resin used.

ALT Catalyst required per 1-kg of resin used					
4% Catalyst 37°F to 50°F (3°C to 10°C)		3% Catalyst 50°F to 68°F (10°C to 20°C)		2% Catalyst 68°F to 95°F (20°C to 35°C)	
g	kg	g	kg	g	kg
40	.04	30	.03	20	.02

### Working Times (at 68°F (20°C))

- Pot Life:                    approx. 10-minutes
- Rainproof:                approx. 20-minutes
- Next Coat:                approx. 45-minutes
- Fully Cured:              approx. 2-hours

The times noted above are approximate, provided as a guideline, and may vary. Actual set times and cure should be established in the field based on actual field conditions.

### Tool Cleaning

When work is interrupted or completed, tools must be thoroughly cleaned with ALT Activator before the resin hardens.

### Safety Recommendations

Refer to product Safety Data Sheet (SDS) prior to use or handling.

### Disposal

Catalyzed and cured resin may be disposed of in standard landfills. Uncured resin is considered a hazardous material and must be handled as such, in accordance with local, state and federal regulations.

### Ordering Information

**ALT RS291 Textured Finish**  
#184-###-005U 15.00 kg drum

## Application Guidelines

### Handling

Keep away from open fire, flame or any ignition source. Vapors may form explosive mixture with air. Avoid skin and eye contact with this material. Avoid breathing fumes. Do not eat, drink or smoke in area of application. Refer to product Safety Data Sheet (SDS) for additional information pertaining to this product and prior to use or handling.

### Personal Protection Equipment

Workers should wear appropriate clothing to protect from accidental skin contact. When mixing or applying this product workers must use butyl rubber or nitrile gloves. Safety glasses with side shields are required for eye protection.

In enclosed spaces, use local exhaust ventilation to maintain worker exposure below TLV. If the airborne concentration poses a health hazard, become irritating or exceeds recommended limits, use a NIOSH approved respirator in accordance with OSHA Respirator Protection requirements under 29 CFR 1910.134. The specific type of respirator will depend on the airborne concentrations. A filtering face piece or dusk mask is not acceptable for use with this product if TLV filtering levels have been exceeded.

### Surface Preparation

All substrates must be clean, dry, free of oil, grease, curing compounds, release agents, laitance, gross irregularities, loose, unsound or foreign material such as moss, algae growth, dirt, ice, snow, water or any other condition that would be detrimental to adhesion of resin to the substrate. Apply ALT Primer to substrate as required. Refer to ALT "Substrate Preparation & Priming Guidelines" for additional information and requirements. Contact ALT Global Technical Department for recommendations regarding specific applications.

### Application

Tape out the area of work in a checkerboard fashion using duct tape or fiber reinforced masking tape. After mixing, apply resin to clean and prepared substrate at the required consumption using a roller. The Resin should be spread evenly onto the surface at a uniform depth using a roller or notched squeegee. After spreading the resin, use an ALT approved roller pre-wet with ALT RS291 Textured Finish resin roll resin in one direction, then roll in the cross direction to obtain a uniform finish. Before resin begins to cure, remove all masking tape.

### Remarks/Comments

The information provided regarding application of ALT Global products is based on extensive development work, as well as many years of experience, and is given to the best of our knowledge. However, due to the diverse conditions encountered in building construction, it is necessary for the contractor to test the product for its suitability in any given case. We reserve the right to make alterations in keeping with technical developments or improvements.

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