

# ALT WeTraffic R491 Resin Only



## Product Data Sheet

### Description

**ALT WeTraffic R491 Resin Only** is a high performance two-component, rapid-curing, flexible, methacrylate resin without bauxite.

### Applications

**ALT WeTraffic R491 Resin Only** is suitable for use as a colored road marking and surfacing applied on main roads for bicycle lanes, walkways and areas with pedestrian traffic.

### Colors

ALT WeTraffic R491 is available in practically any RAL color.

Color Code	Color
6021	NYC Green

### Packaging

ALT WeTraffic R491 Resin Only is supplied in 270-kg resealable drums with locking rings.

### Coverage Rate Resin Only (approximate)

Smooth substrates: 0.11 - 0.13 kg/sf  
Course Substrate: 0.13 - 0.19 kg/sf

See recommendations for specific applications. Yields will vary depending upon system selected and the smoothness and absorbency of substrate.

### Storage

Always store in cool and dry location. Do not store in direct sunlight or in temperatures below 32°F(0°C) or above 77°F(25°C). Approximate shelf life is 12-months when left sealed, unmixed and with proper storage.

### Application Conditions

The product can be applied at substrate and ambient temperatures between 37°F (3°C) and 95°F (35°C).

### Mixing & Catalyzing

Stir the tub contents thoroughly, fill the needed amount of WeTraffic 491 Resin Only in mixing bucket. Measure catalyst in relation to amount of resin but **don't add it yet!** Add and stir-in the bauxite first (0.25 kg of bauxite 0.5-1.0 mm per 10 kg of resin). Add prepared catalyst while continuing to stir at slow-speed and mix for at least 2 minutes.

**\*Important: WeTraffic 491 Resin Only has to be mixed on site with Bauxite 0.5-1.0mm\***

### ALT Catalyst required per 1-kg of resin used

3% Catalyst		2% Catalyst		1.5% Catalyst		1% Catalyst	
37°F to 39°F (3°C to 4°C)		41°F to 57°F (5°C to 14°C)		59°F to 84°F (15°C to 29°C)		86°F to 95°F (30°C to 35°C)	
g	kg	g	kg	g	kg	g	kg
30	.03	20	.02	15	.015	10	.01

### Working Times (at 68°F (20°C))

- Pot Life: approx. 10-minutes
- Rainproof: approx. 20-minutes
- Next Coat: approx. 45-minutes
- Fully Cured: approx. 2-hours

The times noted above are approximate, provided as a guideline, and may vary. Actual set times and cure should be established in the field based on actual field conditions.

### Tool Cleaning

When work is interrupted or completed, tools must be thoroughly cleaned with ALT Activator before the resin hardens.

### Safety Recommendations

Refer to product Safety Data Sheet (SDS) prior to use or handling.

### Disposal

Catalyzed and cured resin may be disposed of in standard landfills. Uncured resin is considered a hazardous material and must be handled as such, in accordance with local, state and federal regulations.

### Ordering Information

**ALT WeTraffic R491 Resin Only**  
#361-621-270U 270.0 kg NYC Green

## Application Guidelines

### Handling

Keep away from open fire, flame or any ignition source. Vapors may form explosive mixture with air. Avoid skin and eye contact with this material. Avoid breathing fumes. Do not eat, drink or smoke in area of application. Refer to product Material Safety Data Sheet (MSDS) for additional information pertaining to this product and prior to use or handling.

### Personal Protection Equipment

Workers should wear appropriate clothing to protect from accidental skin contact. When mixing or applying this product workers must use butyl rubber or nitrile gloves. Safety glasses with side shields are required for eye protection.

In enclosed spaces, use local exhaust ventilation to maintain worker exposure below TLV. If the airborne concentration poses a health hazard, become irritating or exceeds recommended limits, use a NIOSH approved respirator in accordance with OSHA Respirator Protection requirements under 29 CFR 1910.134. The specific type of respirator will depend on the airborne concentrations. A filtering face piece or dusk mask is not acceptable for use with this product if TLV filtering levels have been exceeded.

### Surface Preparation

All substrates must be clean, dry, free of oil, grease, curing compounds, release agents, laitance, gross irregularities, loose, unsound or foreign material such as moss, algae growth, dirt, ice, snow, water or any other condition that would be detrimental to adhesion of resin to the substrate. Apply ALT Primer to substrate as required. Refer to ALT "Substrate Preparation & Priming Guidelines" for additional information and requirements. Contact ALT Global Technical Department for recommendations regarding specific applications.

### Application

Tape out the area of work in a checkerboard fashion using duct tape or fiber reinforced masking tape. After mixing, apply resin to clean and prepared substrate at the required consumption using ALT approved rubber squeegee. The Resin should be spread evenly onto the surface at a uniform depth. Immediately after spreading the resin back roll with a clean ALT approved roller pre-wet with ALT WeTraffic R491 resin if additional texture is required. Before resin begins to cure, remove all masking tape. See individual system specifications for specific guidelines regarding application of additional topcoats.

### Remarks/Comments

The information provided regarding application of ALT Global products is based on extensive development work, as well as many years of experience, and is given to the best of our knowledge. However, due to the diverse conditions encountered in building construction, it is necessary for the contractor to test the product for its suitability in any given case. We reserve the right to make alterations in keeping with technical developments or improvements.

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NO WARRANTY, EXPRESS OR IMPLIED, IS MADE IN THIS DOCUMENT. THE PRODUCT IS NOT CLAIMED TO BE MERCHANTABLE OR FIT FOR ANY PARTICULAR PURPOSE. User and certified ALT Global system applicators determine suitability only. See individual ALT Global System product data sheets, MSDS sheets, guide specifications and details for complete information regarding the suitability, application and handling of ALT Global System products.